

BN-20D AFTER THE PRINT WORKFLOW

APPLY POWDER

Apply powder to the transfer shortly after printing is complete.
Move the transfer film so that the powder sticks to all areas of the image.
Shake excess powder into powder tray.



MELT POWDER

Use one of the recommended curing methods to melt the powder.
Properly melted powder will have a textured and glossy surface.



HEAT PRESS

Place transfer on lower platen with the powder side up.
Hover the upper heating element approximately 1/2" or 15mm over the transfer.
Temperature: 320°F to 335°F (160°C to 168°C)
Time: 3 to 5 minutes



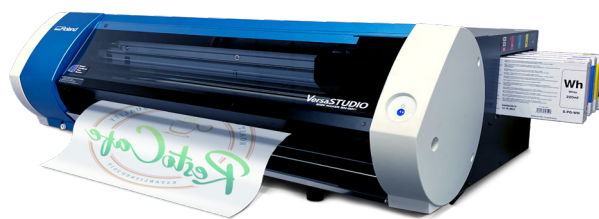
CURING OVEN

Place transfer on lower platen or drawer with the powder side up.
Close the oven.
Temperature: Experimentation is required. It varies with each machine.
Time: Experimentation is required. It varies with each machine.
Please see instructions from manufacturer of the curing oven for recommended settings.



CONVEYOR DRYER

Place transfer on belt with the powder side up.
Catch sheet at end of belt.
Temperature: Experimentation is required. It varies with each machine.
Time: Experimentation is required. It varies with each machine.



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BN-20D Direct Transfer System

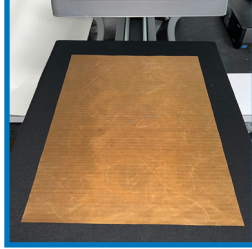
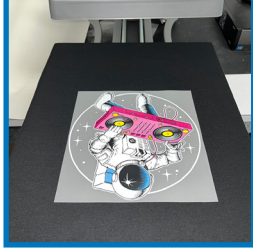
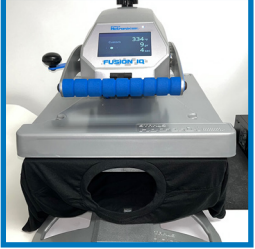
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PREPARE GARMENT AND TRANSFER

Pre press garment to remove moisture.

Position transfer on garment.

Place cover sheet over transfer (Non stick sheet, craft paper, parchment paper).

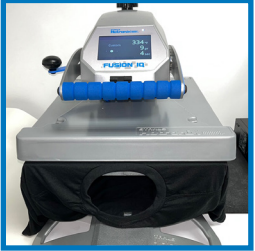


PRESS TRANSFER

Use firm pressure for application.

Temperature: 320°F to 335°F (160°C to 168°C)

Time: 15 to 20 seconds



COLD PEEL TRANSFER

S-F164 film is a cold peel product.

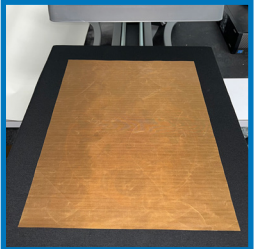
The transfer must be cold before the film can be peeled from the garment.



POST PRESS TRANSFER

Return transfer to heat press.

Press again for 5 seconds with a cover sheet.



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BN-20D Direct Transfer System